

Quick Thread ID Chart

Dia. "	MM	Name
0.063	1.59	1/16
0.067	1.70	10BA
0.074	1.88	9BA
0.086	2.18	8BA
0.094	2.38	3/32
0.098	2.49	7BA
0.110	2.79	6BA
0.125	3.18	1/8
0.126	3.20	5BA
0.136	3.45	6
0.142	3.61	4BA
0.156	3.97	5/32
0.161	4.09	3BA
0.164	4.17	8
0.185	4.70	2BA
0.188	4.76	3/16
0.190	4.83	10
0.209	5.31	1BA
0.219	5.56	7/32
0.236	5.99	0BA
0.250	6.35	1/4
0.266	6.75	17/64
0.281	7.14	9/32
0.304	7.72	1 1/16
0.313	7.94	5/16
0.375	9.53	3/8
0.400	10.16	2/5
0.438	11.11	7/16
0.500	12.70	1/2
0.563	14.29	9/16
0.625	15.88	5/8
0.656	16.66	5/16
0.688	17.46	11/16
0.750	19.05	3/4
0.813	20.64	13/16
0.825	20.96	7/16
0.875	22.23	7/8
0.902	22.91	9/16
0.938	23.81	15/16
1.000	25.40	1
1.041	26.44	1 1/16
1.063	26.99	1 1/16
1.125	28.58	1 1/8
1.189	30.20	1 3/16
1.250	31.75	1 1/4
1.309	33.25	1 5/16
1.313	33.34	1 5/16
1.375	34.93	1 3/8
1.438	36.51	1 7/16
1.492	37.90	1 1 1/16
1.500	38.10	1 1/2
1.563	39.69	1 9/16
1.625	41.28	1 5/8
1.650	41.91	1 1/8
1.688	42.86	1 11/16
1.750	44.45	1 3/4
1.875	47.63	1 7/8
1.882	47.80	1 7/16
2.000	50.80	2
2.116	53.75	1 11/16
2.250	57.15	2 1/4
2.347	59.61	1 7/8
2.500	63.50	2 1/2
2.587	65.71	2
2.750	69.85	2 3/4
2.960	75.18	2 1/4
3.000	76.20	3

BA	BET electrical	BSB	BSC	BSF	BSP	BSW	UNC	UNEF extra fine	UNF	UNS
tpi	tpi	tpi	tpi	tpi	tpi	tpi	tpi	tpi	tpi	tpi
						60				
72.2										
65.1										
59.1										
						48				
52.9										
47.9										
		26	40			40	40		44	
43.0										
							32		40	
38.5										
			32			32				
34.8										
							32		36	
31.4										
			32	32		24				
							24		32	
28.2										
			26	28		24				
25.4										
		26	26	26		20	20	32	28	24, 27, 32, 36, 40, 48, 56
			26							
			26	26			18			
					28					
			26	22		18		32	24	20, 27, 28, 36, 40, 48
		26	26	20		16	16	32	24	18, 27, 36, 40
										27
			20, 26	18		14	14	28	20	18, 24, 27
	18	26	20, 26	16		12	13	28	20	12, 14, 18, 24, 27
			20, 26	16		12	12	24	18	14, 27
	18	26	20, 26	14		11	11	24	18	14, 27
					19					
			20, 26	14		11		24		
	16	26	26	12		10	10	20	16	14, 18, 24, 27
				12		10		20		
					14					
		26		11		9	9	20	14	10, 18, 24, 27
					14					
						9		20		
	16	26		10		8	8	20	12	10, 14, 18, 24, 27
					14					
								18		
				9		7	7	18	12	10, 14, 24
					14					
	16			9		7	7	18	12	10, 14, 24
					11					
				8		6	6	18	12	10, 14
								18		
					11					
				8		6	6	18	12	
								18		
				7		5	5		12	
						4.5				
					11					
	14			7		4.5	5		12	
					11					
				6		4	5		12	
					11					
	14			6		4	4		12	
					11					
				6		3.5	4		12	
					11					
				5		3.5	4		12	